



**RAYSTAR**

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## RG320240A6-FHW-M-000

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### SPECIFICATION

**CUSTOMER :** \_\_\_\_\_

<p><b>APPROVED BY:</b> ( FOR CUSTOMER USE ONLY )</p>	<p><b>PCB VERSION:</b>                      <b>DATA:</b></p>
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
<b>ISSUED DATE:</b>			

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## 1. Specification Revision History

<b>RECORDS OF REVISION</b>			
<b>VERSION</b>	<b>DATE</b>	<b>REVISED PAGE NO.</b>	<b>Note</b>
1	2008.05.29		First issue

## 2. General Specification

The Features of the Module is description as follow:

- Module dimension: 160.0 x 109.0 x 12.5 (max.) mm<sup>3</sup>
- View area: 122.0 x 92.0 mm<sup>2</sup>
- Active area: 115.18 x 86.38 mm<sup>2</sup>
- Number of Dots: 320 x 240
- Dot size: 0.34 x 0.34 mm<sup>2</sup>
- Dot pitch: 0.36 x 0.36 mm<sup>2</sup>
- LCD type: FSTN, Positive, Transflective
- View direction: 6 o'clock
- Backlight Type: LED White

### 3. Module Classification Information

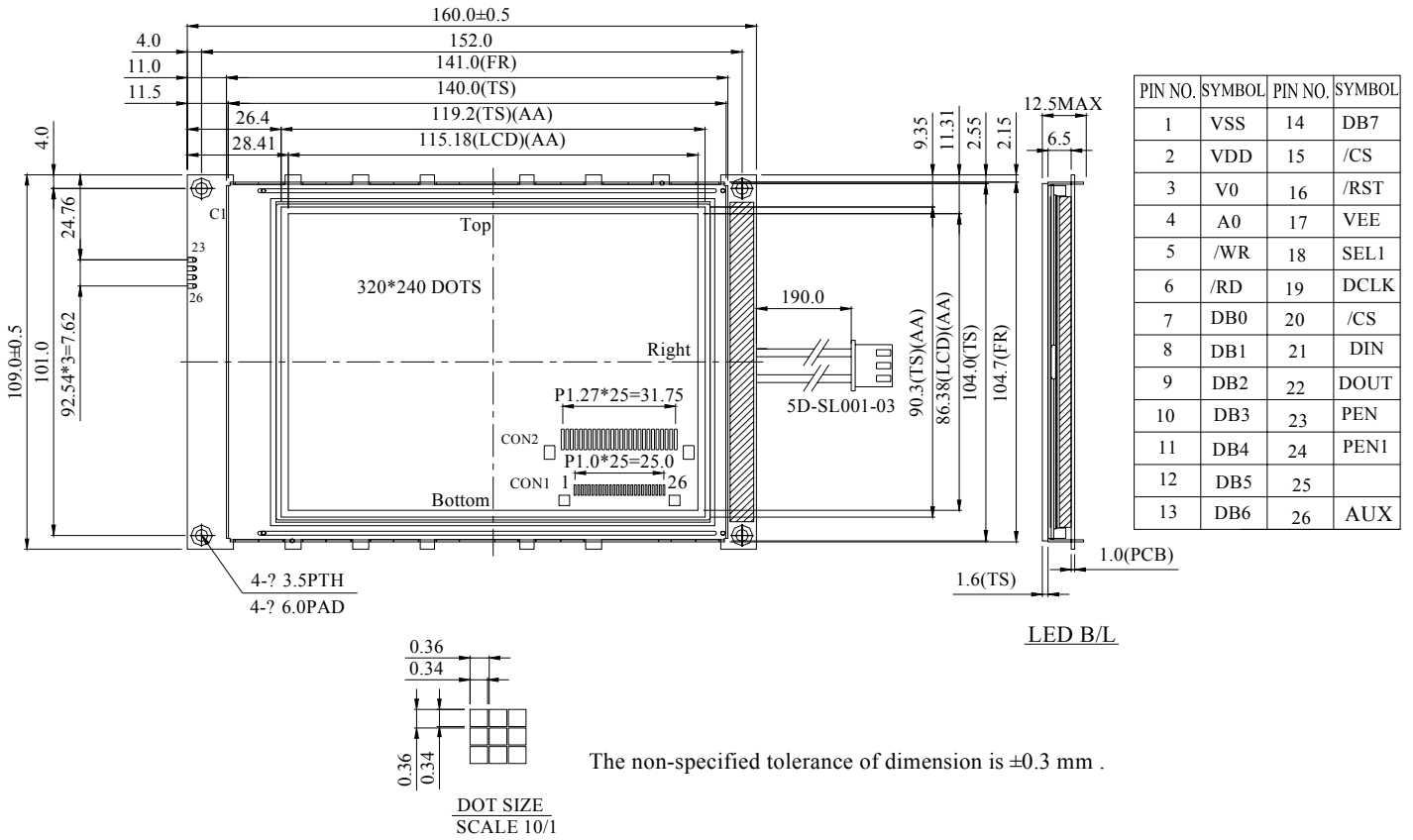
R G   320240   A6—F H W— M — 000  
 ① ②            ③            ④    ⑤    ⑥    ⑦            ⑧            ⑨

Item	Description		
1	Brand : Raystar Optronics Inc.		
2	Display Type	C : Character Type,	
		<b>G : Graphic Type</b>	
3	Display Font : 320 x 240 Dots		
4	Serials Code.		
5	LCD Mode	P : TN Positive, Gray	
		N : TN Negative,	
		G : STN Positive, Gray	
		Y : STN Positive, Yellow Green	
		B : STN Negative, Blue	
		<b>F : FSTN Positive</b>	
		T : FSTN Negative	
6	LCD Polarizer Type/ Temperature range/ View direction	A : Reflective, N.T, 6:00	K : Transflective, W.T,12:00
		D : Reflective, N.T, 12:00	1 : Transflective, U.T,6:00
		G : Reflective, W. T, 6:00	4 : Transflective, U.T.12:00
		J : Reflective, W. T, 12:00	C : Transmissive, N.T,6:00
		0 : Reflective, U. T, 6:00	F : Transmissive, N.T,12:00
		3 : Reflective, U. T, 12:00	I : Transmissive, W. T, 6:00
		B : Transflective, N.T,6:00	L : Transmissive, W.T,12:00
		E : Transflective, N.T.12:00	2 : Transmissive, U. T, 6:00
		<b>H : Transflective, W.T,6:00</b>	5 : Transmissive, U.T,12:00
7	Backlight Type	N : Without backlight	Y : LED, Yellow Green
		P : EL, Blue green	A : LED, Amber
		T : EL, Green	<b>W : LED, White</b>
		D : EL, White	O : LED, Orange
		F : CCFL, White	G : LED, Green
8	Special Code	M: Built-in Negative Voltage & Temperature Compensation	
9	Serial No.	000: Sales code(include Touch Panel)	

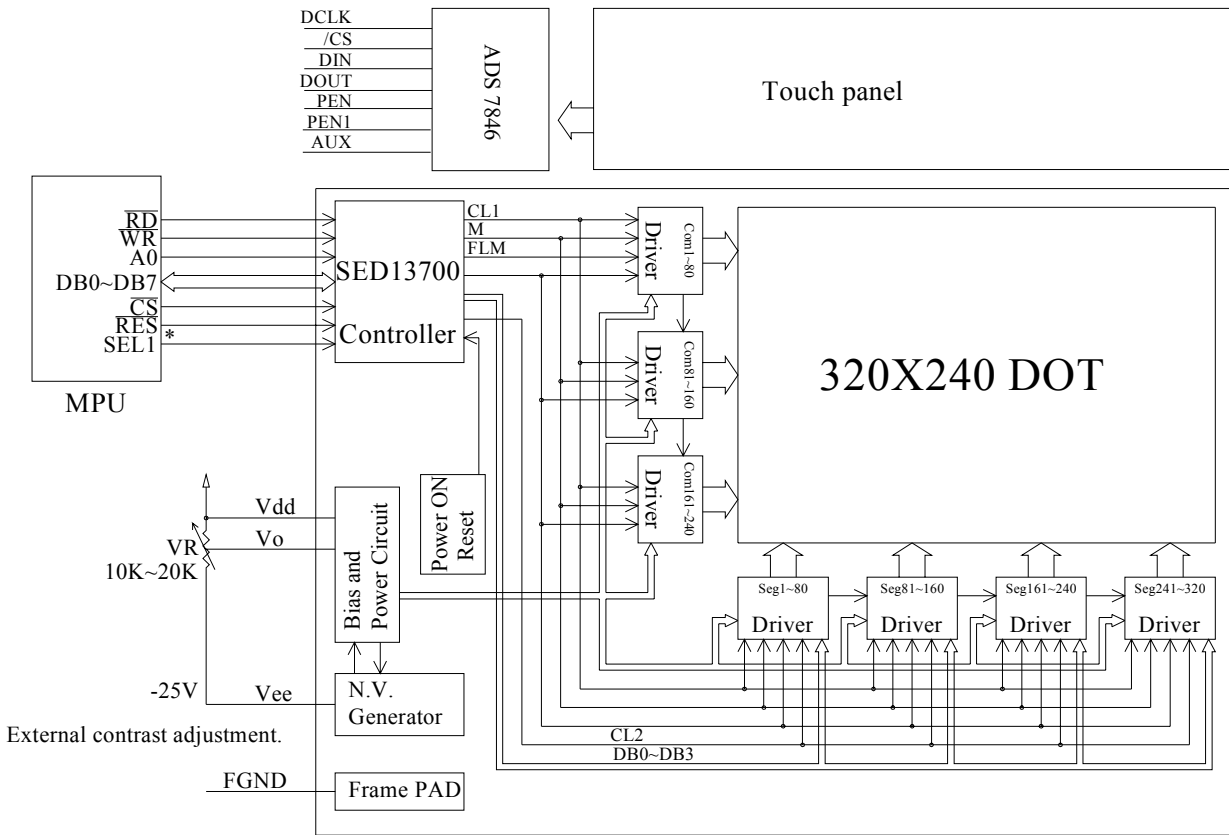
## 4. Interface Pin Function

Pin No.	Symbol	Level	Description
1	V <sub>SS</sub>	0V	Ground
2	V <sub>DD</sub>	5.0V	Power supply for Logic
3	V <sub>O</sub>	(Variable)	Driving voltage for LCD
4	A0	H/L	RD=L WR=H ,A0=L :Data Read AO=H :Status read RD=H WR=L ,A0=L :Data Write AO=H :Command write
5	$\overline{WR}$	H/L	8080 family: Write signal, 6800 family: R/W signal
6	$\overline{RD}$	H/L	8080 family: Read signal, 6800 family: Enable clock
7~14	DB0~DB7	H/L	Data bus line
15	$\overline{CS}$	H/L	Chip select ,Active L
16	$\overline{RES}$	H/L	Controller reset signal, Active L
17	V <sub>ee</sub>		Negative Voltage Output
18	SEL1		8080 or 6800 interface select
19	DCLK		External Clock Input. This clock runs the SAR conversion process and synchronizes serial data I/O.
20	/CS		Chip Select Input. Controls conversion timing and enables the serial input/output register. CS high = power-down mode (ADC only).
21	DIN		Serial Data Input. If CS is low, data is latched on rising edge of DCLK.
22	DOUT		Serial Data Output. Data is shifted on the falling edge of DCLK. This output is high impedance when CS is high.
23	PEN		Pen Interrupt. Open anode output (requires 10kΩ to 100kΩ pull-up resistor externally).
24	PEN1		Pen Interrupt. Open anode output (requires 10kΩ to 100kΩ pull-up resistor externally).
25			
26	AUX		Auxiliary Input to AD

# 5. Outline Dimension & Block Diagram



The non-specified tolerance of dimension is ±0.3 mm .



\*:6800 family or 8080family interface selectable.

## 6. Timing Characteristics

The relative timing diagram please see the spec of S1D13700.

### 6.1 Differences Between SED1335 and S1D13700

S1D13700 almost can replace SED1335 , and it can drive 240\*160 dots in 16 gray level, or 320\*240 dots in 4 gray level.

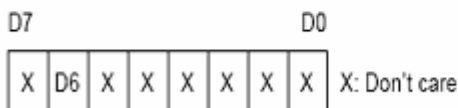
There are 2 Main differences and being described as below:

- (1) · The Check Busy method of SED1335 is reading the D6 of **STATUS resister**.

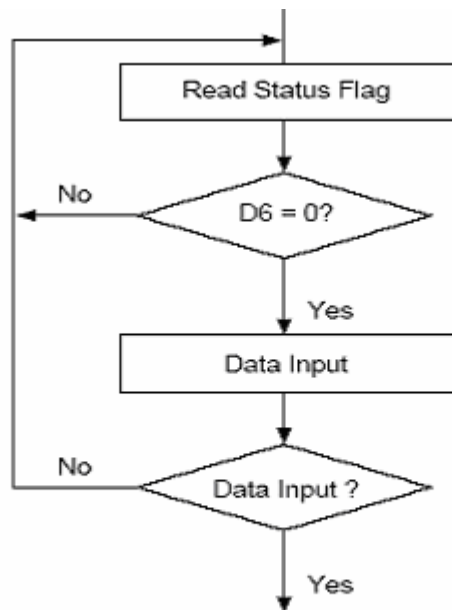
Please

### STATUS FLAG

The SED1335 series has a single bit status flag.  
D6: X line standby



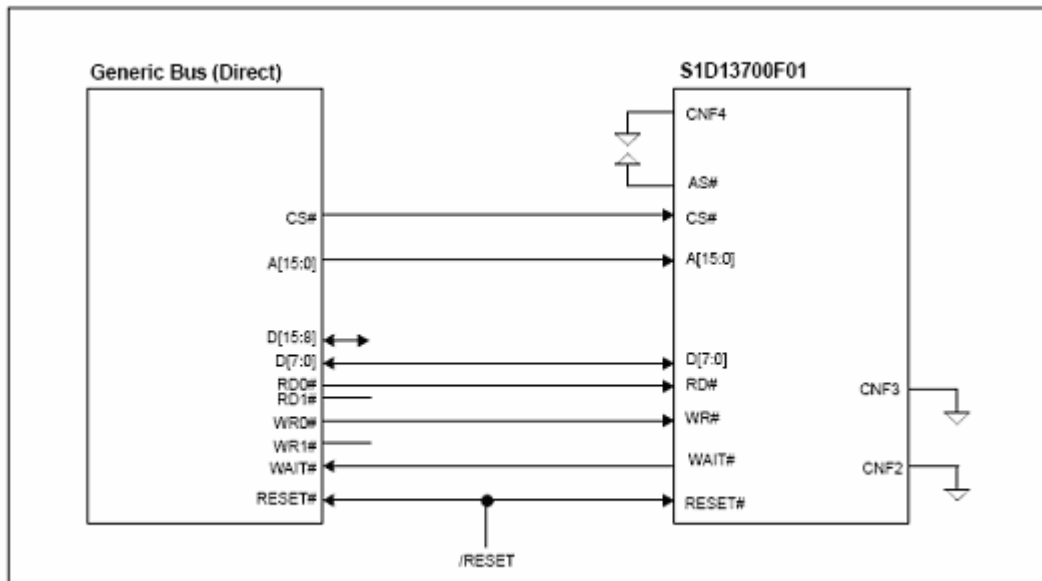
The D6 status flag is HIGH for the TC/R-C/R cycles at the end of each line where the SED1335 series is not reading the display memory. The microprocessor may use this period to update display memory without affecting the display, however it is recommended that the display be turned off when refreshing the whole display.



Flowchart for busy flag checking



The Check Busy method of S1D13700 is checking the “WAIT” pin directly. ◦



Direct Generic to S1D13700F01 Interface Example

(2) Owing to S1D13700 having 32K\*8 SRAM inside, so It doesn't need to set the bit “M1” in “SYSTEM SET”. For S1D13700, we doesn't set M1(bit1) , the setting for SED 1335 is shown as below:

**C**

This control byte performs the following:

1. Resets the internal timing generator
2. Disables the display
3. Cancels sleep mode

Parameters following P1 are not needed if only canceling sleep mode.

**M0**

Selects the internal or external character generator ROM. The internal character generator ROM contains 160, 5 × 7 pixel characters, as shown in figure 70. These characters are fixed at fabrication by the metallization mask. The external character generator ROM, on the other hand, can contain up to 256 user-defined characters.

- M0 = 0: Internal CG ROM
- M0 = 1: External CG ROM

Note that if the CG ROM address space overlaps the display memory address space, that portion of the display memory cannot be written to.

**M1**

Selects the memory configuration for user-definable characters. The CG RAM codes select one of the 64 codes shown in figure 46.

M1 = 0: No D6 correction.

The CG RAM1 and CG RAM2 address spaces are not contiguous, the CG RAM1 address space is treated as character generator RAM, and the CG RAM2 address space is treated as character generator ROM.

M1 = 1: D6 correction.

The CG RAM1 and CG RAM2 address spaces are contiguous and are both treated as character generator RAM

The setting of S1D13700 will show as follow:

- bit 1 Reserved  
The default value for this bit is 0.
- bit 0 Character Generator Select (M0)  
This bit determines whether characters are generated by the internal character generator ROM (CGROM) or character generator RAM (CGRAM). The CGROM contains 160, 5x7 pixel characters which are fixed at fabrication. The CGRAM can contain up to 256 user-defined characters which are mapped at the CG Start Address (REG[1Ah] - REG[19h]). However, when the CGROM is used, the CGRAM can only contain up to 64, 8x8 pixel characters.  
When this bit = 0, the internal CGROM is selected.  
When this bit = 1, the internal CGRAM is selected.

**Note**

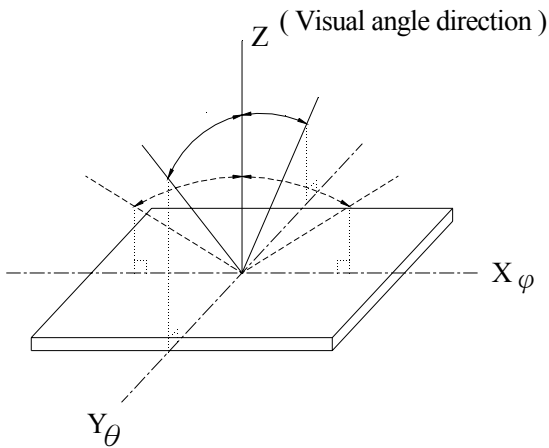
If the CGRAM is used (includes CGRAM1 and CGRAM2), only 1 bpp is supported.

# 7. Optical Characteristics

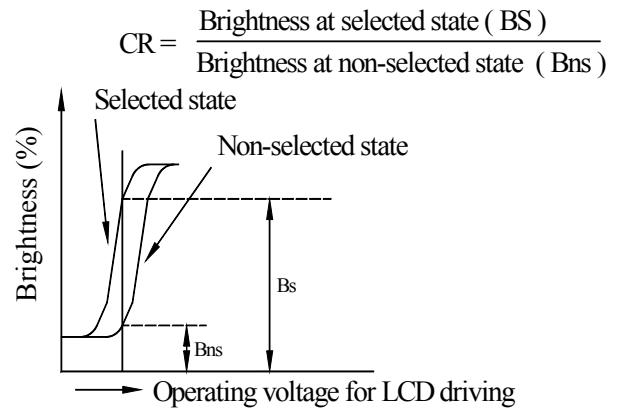
ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
View Angle	(V) $\theta$	$CR \geq 2$	30	—	60	deg.
	(H) $\varphi$	$CR \geq 2$	-45	—	45	deg.
Contrast Ratio	CR	—	—	5	—	—
Response Time	T rise	—	—	200	300	ms
	T fall	—	—	150	200	ms

## 7.1 Definitions

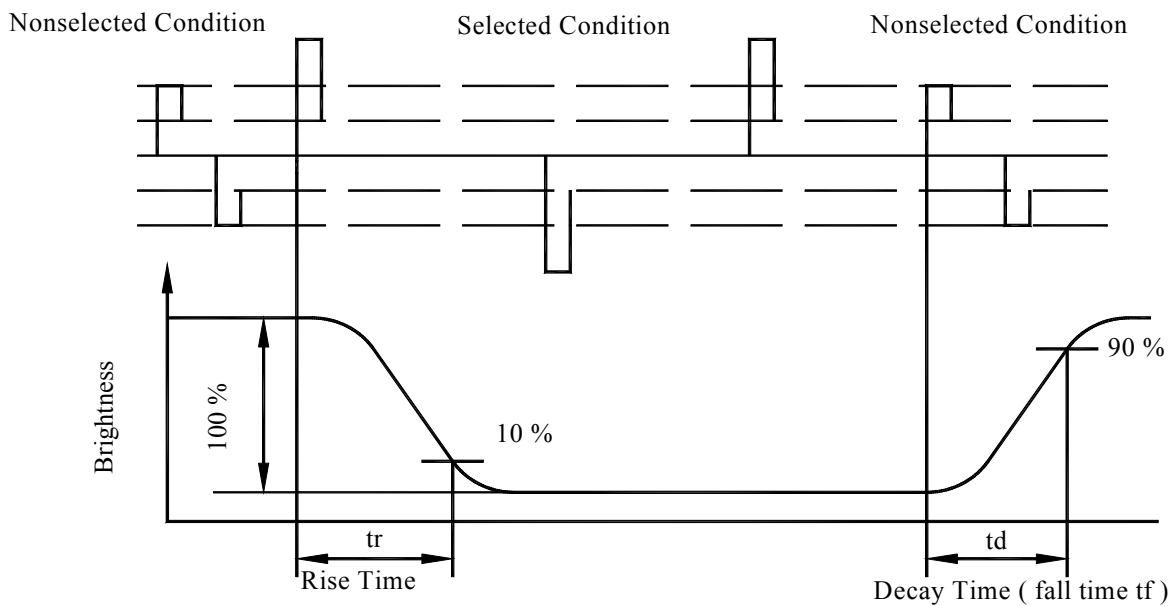
### View Angles



### Contrast Ratio



### Response Time



## 8. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	$T_{OP}$	-20	—	+70	°C
Storage Temperature	$T_{ST}$	-30	—	+80	°C
Input Voltage	$V_I$	0	—	$V_{DD}$	V
Supply Voltage For Logic	$V_{DD}$	0	—	6.5	V
Supply Voltage For LCD	$V_{DD}-V_{EE}$	0	—	32	V

## 9. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}-V_{SS}$	—	4.75	5.0	5.25	V
Supply Voltage For LCD	$V_{DD}-V_O$	$T_a=-20^{\circ}\text{C}$	—	—	26.1	V
		$T_a=25^{\circ}\text{C}$	—	23.8	—	V
		$T_a=+70^{\circ}\text{C}$	22.2	—	—	V
Input High Volt.	$V_{IH}$	—	$0.5V_{DD}$	—	$V_{DD}$	V
Input Low Volt.	$V_{IL}$	—	0	—	$0.2V_{DD}$	V
Output High Volt.	$V_{OH}$	—	$V_{DD}-0.4$	—	—	V
Output Low Volt.	$V_{OL}$	—	—	—	0.4	V
Supply Current	$I_{DD}$	—	65.0	75.0	85.0	mA

# 10. Backlight Information

## Specification

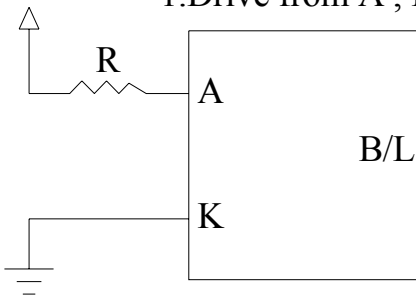
(Ta=25°C)

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	I <sub>LED</sub>	115.2	128	200	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	—
Reverse Voltage	V <sub>R</sub>	—	—	5	V	—
Luminous Intensity	I <sub>V</sub>	260	280	—	CD/M <sup>2</sup>	I <sub>LED</sub> =128mA
Wave Length	λ <sub>p</sub>	—	—	—	nm	I <sub>LED</sub> =128mA
Life Time	—	—	50K	—	Hr.	I <sub>LED</sub> ≤ 128mA
Color	White					

**Note:** The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

### LED B\L Drive Method

#### 1. Drive from A , K

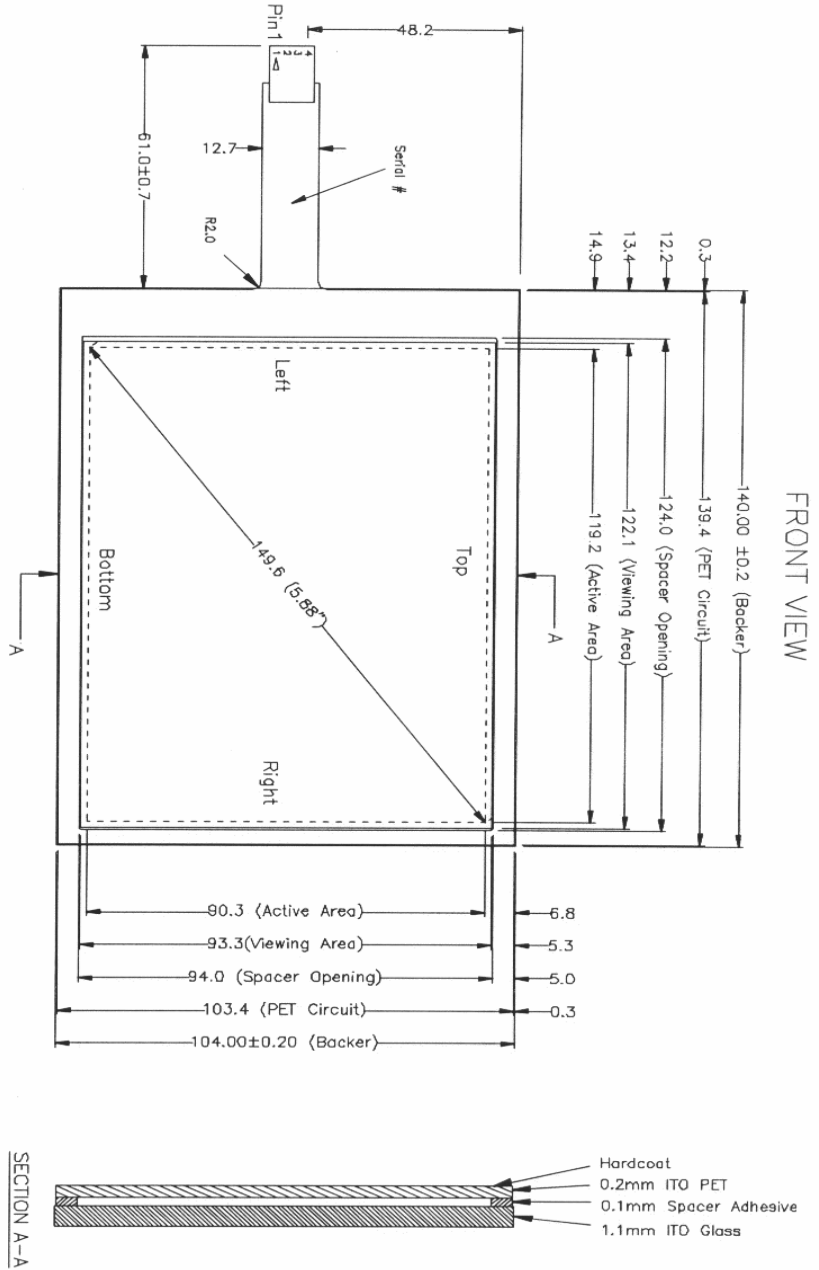


# 11. Touch Panel Information

NOTES:

1. ITO GLASS THICKNESS : 1.1mm
2. ITO PET TOP CIRCUIT THICKNESS : 0.2mm
3. SPACER ADHESIVE : 0.1mm
4. OVERALL THICKNESS : 1.40mm ±0.07
5. CONNECTOR AND PINOUT AS INDICATED
6. FRONT SURFACE ANTIGLARE HARDCOAT
7. OPTICAL SPECIFICATION : A001
8. LAYER TO LAYER ASSEMBLY TOLERANCE: ±0.3mm

Pin #	Assignment
1	Right
2	Left
3	Bottom
4	Top



**ELECTRICAL SPECIFICATIONS:**

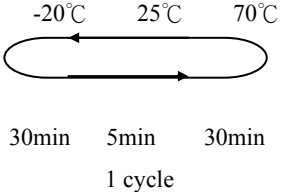
ITEM	SPECIFICATION	CONDITION
ON RESISTANCE	350 Ω ~ 1000 Ω	DIRECTION:X
	200 Ω ~ 650 Ω	DIRECTION:Y
INSULATION RESISTANCE	MORE THAN 20MΩ	DC 25V
CHATTERING TIME	LESS THAN 15 msec	100K Ω PULL-UP
LINEARITY	±1.5%	X AXIS
	±1.5%	Y AXIS

**MACHINE SPECIFICATIONS:**

ITEM	SPECIFICATION	CONDITION
OPERATING FORCE	LESS THAN 80g	R8.0 HS 40 ° SILICON RUBBER OR R0.8 POLYACETAL PEN
SURFACE HARDNESS	MORE THAN 2H	PENCIL TEST
LIGHT TRANSMISSION	MORE THAN 80 %	@550nm HITACHI U3300
DURABILITY FOR PEN SELECTIONS	MORE THAN 1,200,000 TIMES	FORCE:250g SPEED:2cm/sec

# 12. Reliability

## Content of Reliability Test (wide temperature, -20°C~70°C)

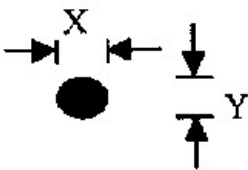
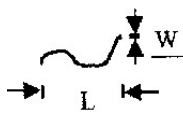
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation 	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 15mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	—

**Note1: No dew condensation to be observed.**

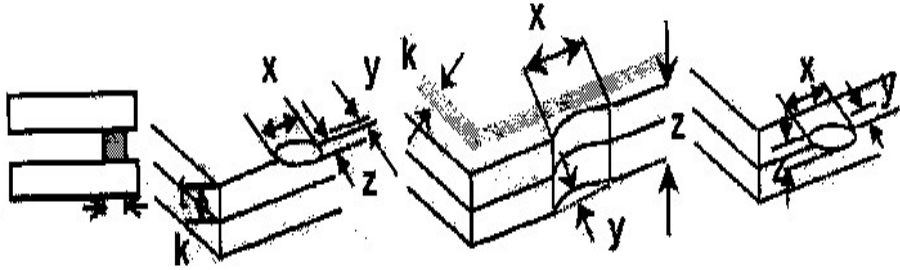
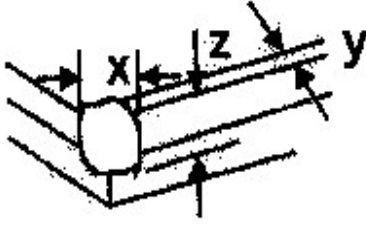
**Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.**

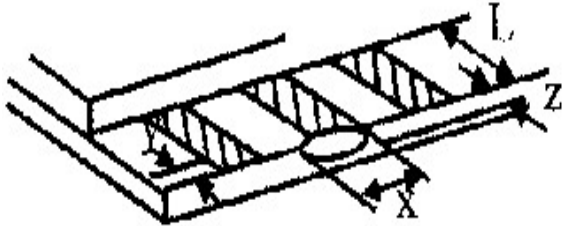
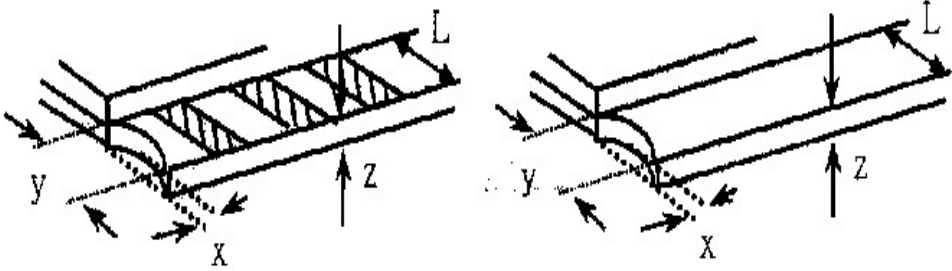
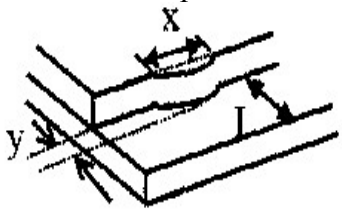
**Note3: Vibration test will be conducted to the product itself without putting it in a container.**

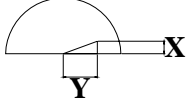
# 13. Inspection specification

NO	Item	Criterion	AQL												
01	Electrical Testing	1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character , dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect.	0.65												
02	Black or white spots on LCD (display only)	2.1 White and black spots on display $\leq 0.25\text{mm}$ , no more than three white or black spots present. 2.2 Densely spaced: No more than two spots or lines within 3mm	2.5												
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type : As following drawing $\Phi = (x + y) / 2$  <table border="1" data-bbox="874 940 1353 1187"> <thead> <tr> <th>SIZE</th> <th>Acceptable Q TY</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.10</math></td> <td>Accept no dense</td> </tr> <tr> <td><math>0.10 &lt; \Phi \leq 0.20</math></td> <td>2</td> </tr> <tr> <td><math>0.20 &lt; \Phi \leq 0.25</math></td> <td>1</td> </tr> <tr> <td><math>0.25 &lt; \Phi</math></td> <td>0</td> </tr> </tbody> </table>	SIZE	Acceptable Q TY	$\Phi \leq 0.10$	Accept no dense	$0.10 < \Phi \leq 0.20$	2	$0.20 < \Phi \leq 0.25$	1	$0.25 < \Phi$	0	2.5		
		SIZE	Acceptable Q TY												
$\Phi \leq 0.10$	Accept no dense														
$0.10 < \Phi \leq 0.20$	2														
$0.20 < \Phi \leq 0.25$	1														
$0.25 < \Phi$	0														
3.2 Line type : (As following drawing)  <table border="1" data-bbox="710 1249 1353 1460"> <thead> <tr> <th>Length</th> <th>Width</th> <th>Acceptable Q TY</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>W \leq 0.02</math></td> <td>Accept no dense</td> </tr> <tr> <td><math>L \leq 3.0</math></td> <td><math>0.02 &lt; W \leq 0.03</math></td> <td rowspan="2">2</td> </tr> <tr> <td><math>L \leq 2.5</math></td> <td><math>0.03 &lt; W \leq 0.05</math></td> </tr> <tr> <td>---</td> <td><math>0.05 &lt; W</math></td> <td>As round type</td> </tr> </tbody> </table>	Length	Width	Acceptable Q TY	---	$W \leq 0.02$	Accept no dense	$L \leq 3.0$	$0.02 < W \leq 0.03$	2	$L \leq 2.5$	$0.03 < W \leq 0.05$	---	$0.05 < W$	As round type	2.5
Length	Width	Acceptable Q TY													
---	$W \leq 0.02$	Accept no dense													
$L \leq 3.0$	$0.02 < W \leq 0.03$	2													
$L \leq 2.5$	$0.03 < W \leq 0.05$														
---	$0.05 < W$	As round type													
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction. <table border="1" data-bbox="842 1657 1353 1904"> <thead> <tr> <th>Size <math>\Phi</math></th> <th>Acceptable Q TY</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.20</math></td> <td>Accept no dense</td> </tr> <tr> <td><math>0.20 &lt; \Phi \leq 0.50</math></td> <td>3</td> </tr> <tr> <td><math>0.50 &lt; \Phi \leq 1.00</math></td> <td>2</td> </tr> <tr> <td><math>1.00 &lt; \Phi</math></td> <td>0</td> </tr> <tr> <td>Total Q TY</td> <td>3</td> </tr> </tbody> </table>	Size $\Phi$	Acceptable Q TY	$\Phi \leq 0.20$	Accept no dense	$0.20 < \Phi \leq 0.50$	3	$0.50 < \Phi \leq 1.00$	2	$1.00 < \Phi$	0	Total Q TY	3	2.5
Size $\Phi$	Acceptable Q TY														
$\Phi \leq 0.20$	Accept no dense														
$0.20 < \Phi \leq 0.50$	3														
$0.50 < \Phi \leq 1.00$	2														
$1.00 < \Phi$	0														
Total Q TY	3														



NO	Item	Criterion	AQL																		
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination																			
06	Chipped glass	<p>Symbols Define:  x: Chip length            y: Chip width            z: Chip thickness  k: Seal width            t: Glass thickness    a: LCD side length  L: Electrode pad length:</p> <p>6.1 General glass chip :  6.1.1 Chip on panel surface and crack between panels:</p>  <table border="1" data-bbox="443 1034 1353 1191"> <thead> <tr> <th>z: Chip thickness</th> <th>y: Chip width</th> <th>x: Chip length</th> </tr> </thead> <tbody> <tr> <td><math>Z \leq 1/2t</math></td> <td>Not over viewing area</td> <td><math>x \leq 1/8a</math></td> </tr> <tr> <td><math>1/2t &lt; z \leq 2t</math></td> <td>Not exceed <math>1/3k</math></td> <td><math>x \leq 1/8a</math></td> </tr> </tbody> </table> <p>⊙ If there are 2 or more chips, x is total length of each chip.</p> <p>6.1.2 Corner crack:</p>  <table border="1" data-bbox="443 1568 1353 1724"> <thead> <tr> <th>z: Chip thickness</th> <th>y: Chip width</th> <th>x: Chip length</th> </tr> </thead> <tbody> <tr> <td><math>Z \leq 1/2t</math></td> <td>Not over viewing area</td> <td><math>x \leq 1/8a</math></td> </tr> <tr> <td><math>1/2t &lt; z \leq 2t</math></td> <td>Not exceed <math>1/3k</math></td> <td><math>x \leq 1/8a</math></td> </tr> </tbody> </table> <p>⊙ If there are 2 or more chips, x is the total length of each chip.</p>	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$	z: Chip thickness	y: Chip width	x: Chip length	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$	$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$	2.5
z: Chip thickness	y: Chip width	x: Chip length																			
$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$																			
$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$																			
z: Chip thickness	y: Chip width	x: Chip length																			
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$1/2t < z \leq 2t$	Not exceed $1/3k$	$x \leq 1/8a$																			

NO	Item	Criterion	AQL																
06	Glass crack	<p>Symbols :</p> <p>x: Chip length            y: Chip width            z: Chip thickness  k: Seal width            t: Glass thickness    a: LCD side length  L: Electrode pad length</p> <p>6.2 Protrusion over terminal :</p> <p>6.2.1 Chip on electrode pad :</p>  <table border="1" data-bbox="336 869 1248 952"> <tr> <td>y: Chip width</td> <td>x: Chip length</td> <td>z: Chip thickness</td> </tr> <tr> <td><math>y \leq 0.5\text{mm}</math></td> <td><math>x \leq 1/8a</math></td> <td><math>0 &lt; z \leq t</math></td> </tr> </table> <p>6.2.2 Non-conductive portion:</p>  <table border="1" data-bbox="408 1279 1248 1361"> <tr> <td>y: Chip width</td> <td>x: Chip length</td> <td>z: Chip thickness</td> </tr> <tr> <td><math>y \leq L</math></td> <td><math>x \leq 1/8a</math></td> <td><math>0 &lt; z \leq t</math></td> </tr> </table> <ul style="list-style-type: none"> <li>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</li> <li>⊙ If the product will be heat sealed by the customer, the alignment mark not be damaged.</li> </ul> <p>6.2.3 Substrate protuberance and internal crack.</p>  <table border="1" data-bbox="746 1608 1254 1691"> <tr> <td>y: width</td> <td>x: length</td> </tr> <tr> <td><math>y \leq 1/3L</math></td> <td><math>x \leq a</math></td> </tr> </table>	y: Chip width	x: Chip length	z: Chip thickness	$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$	y: Chip width	x: Chip length	z: Chip thickness	$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$	y: width	x: length	$y \leq 1/3L$	$x \leq a$	2.5
y: Chip width	x: Chip length	z: Chip thickness																	
$y \leq 0.5\text{mm}$	$x \leq 1/8a$	$0 < z \leq t$																	
y: Chip width	x: Chip length	z: Chip thickness																	
$y \leq L$	$x \leq 1/8a$	$0 < z \leq t$																	
y: width	x: length																		
$y \leq 1/3L$	$x \leq a$																		

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
08	Backlight elements	8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong.	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination. 9.2 Bezel must comply with job specifications.	2.5 0.65
10	PCB 、 COB	10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB  $X * Y \leq 2\text{mm}^2$	2.5 2.5 0.65 2.5 0.65 0.65 2.5 2.5
11	Soldering	11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB.	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
12	General appearance	12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	2.5
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it cause the interface pin to sever.	2.5
		12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.	2.5
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging specification sheet.	0.65
		12.11 Product dimension and structure must conform to product specification sheet.	0.65

## 14. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

# 15. Material List of Components for RoHs

1. RAYSTAR Optronics Co., Ltd. hereby declares that all of or part of products, including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A : The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

2. Process for RoHS requirement :

- (1) Use the Sn/Ag/Cu soldering surface ; the surface of Pb-free solder is rougher than we used before.
- (2) Heat-resistance temp. :  
 Reflow : 250°C ,30 seconds Max. ;  
 Connector soldering wave or hand soldering : 320°C , 10 seconds max.
- (3) Temp. curve of reflow, max. Temp. : 235±5°C ;  
 Recommended customer's soldering temp. of connector : 280°C , 3 seconds.

**LCM Sample Estimate Feedback Sheet**

Module Number : \_\_\_\_\_

**1 、 Panel Specification :**

1. Panel Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. View Direction :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Numbers of Dots :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. View Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Active Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Operating Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Storage Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Others :	_____	

**2 、 Mechanical Specification :**

1. PCB Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Frame Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Material of Frame :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Connector Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Fix Hole Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Backlight Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Thickness of PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Height of Frame to PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9. Height of Module :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**3 、 Relative Hole Size :**

1. Pitch of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Hole size of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Mounting Hole size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Mounting Hole Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**4 、 Backlight Specification :**

1. B/L Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. B/L Color :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. B/L Driving Voltage (Reference for LED Type) :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. B/L Driving Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Brightness of B/L :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. B/L Solder Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

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<b>Module Number :</b> _____		
<b>5 、 <u>Electronic Characteristics of Module</u> :</b>		
1.Input Voltage :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2.Supply Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3.Driving Voltage for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4.Contrast for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5.B/L Driving Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6.Negative Voltage Output :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7.Interface Function :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8.LCD Uniformity :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9.ESD test :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10.Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
<b>6 、 <u>Summary</u> :</b>		
<p><b>Sales signature :</b> _____</p> <p><b>Customer Signature :</b> _____</p> <p style="text-align: right;"><b>Date :</b>    /    /</p>		